

EIT Raw Materials

AWARE Project

Ethics Module

Adolfo Villafiorita

ICT4G - Fondazione Bruno Kessler
adolfo@ict4g.net

Michele Bof

ICT4G - Fondazione Bruno Kessler
micbof@fbk.eu



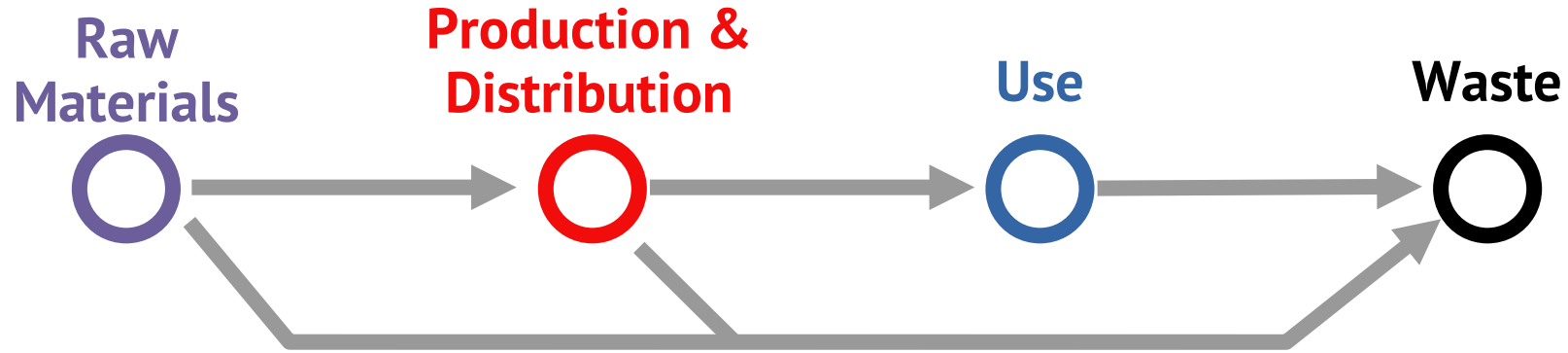
This activity has received funding from the European Institute of Innovation and Technology (EIT), a body of the European Union, under the Horizon 2020, the EU Framework Programme for Research and Innovation

Linear Economy



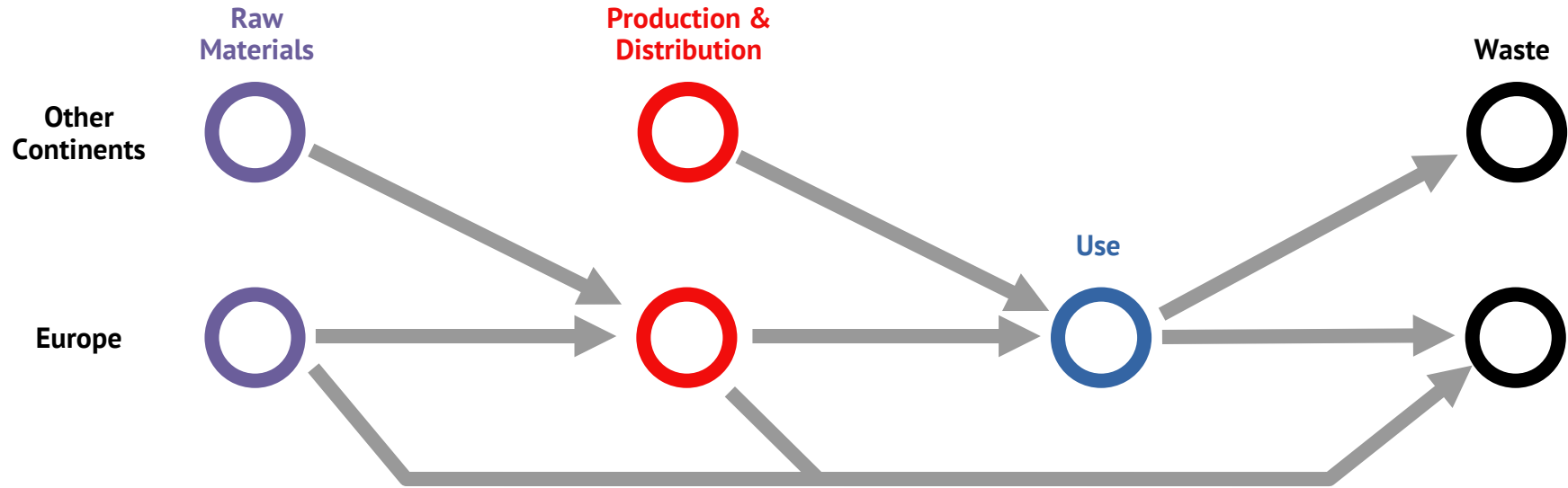
Is it really so linear, though?

Materials ... get wasted



Waste is generated all along the chain

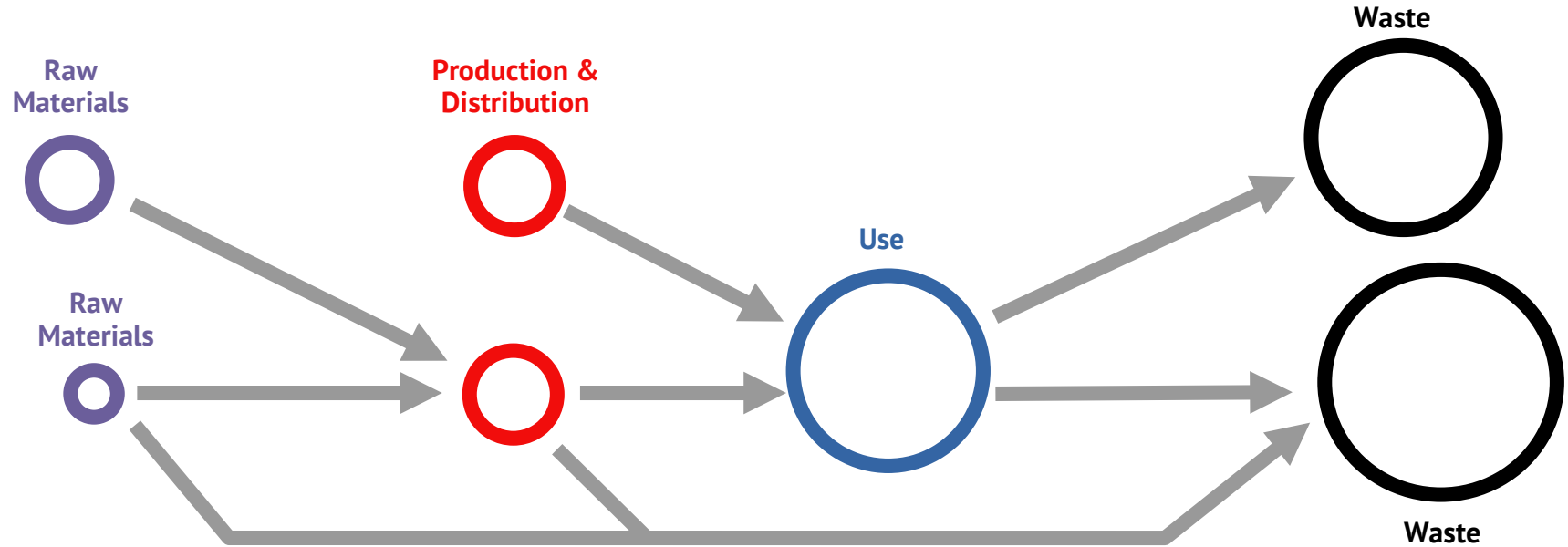
Materials ... don't know borders



Materials flow across countries

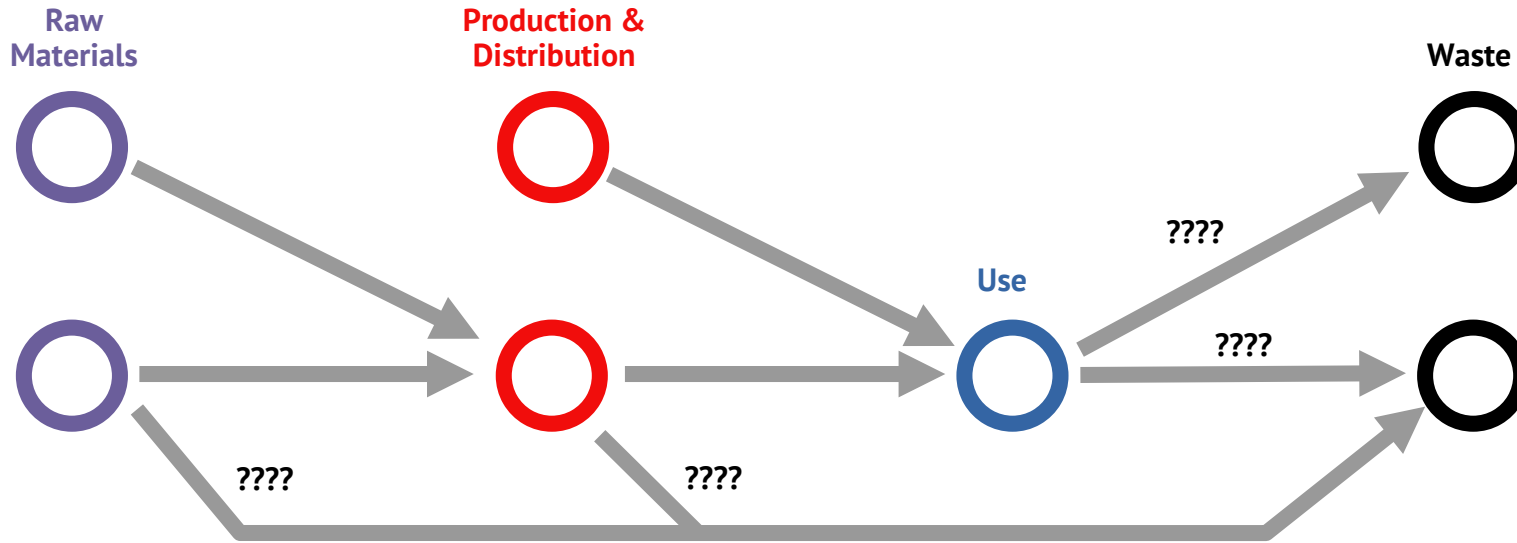
(arrows from Europe to other continents omitted)

Materials ... accumulate



Materials accumulate
(sizes are just indicative)

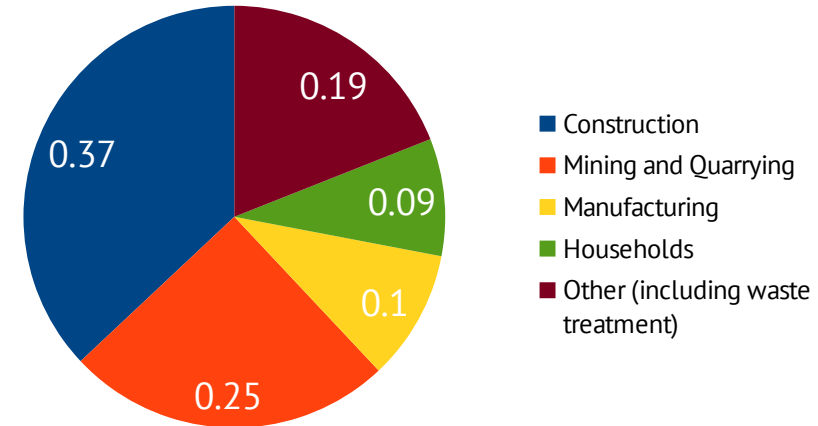
Materials ... get lost



We lose track of part of the waste we generate

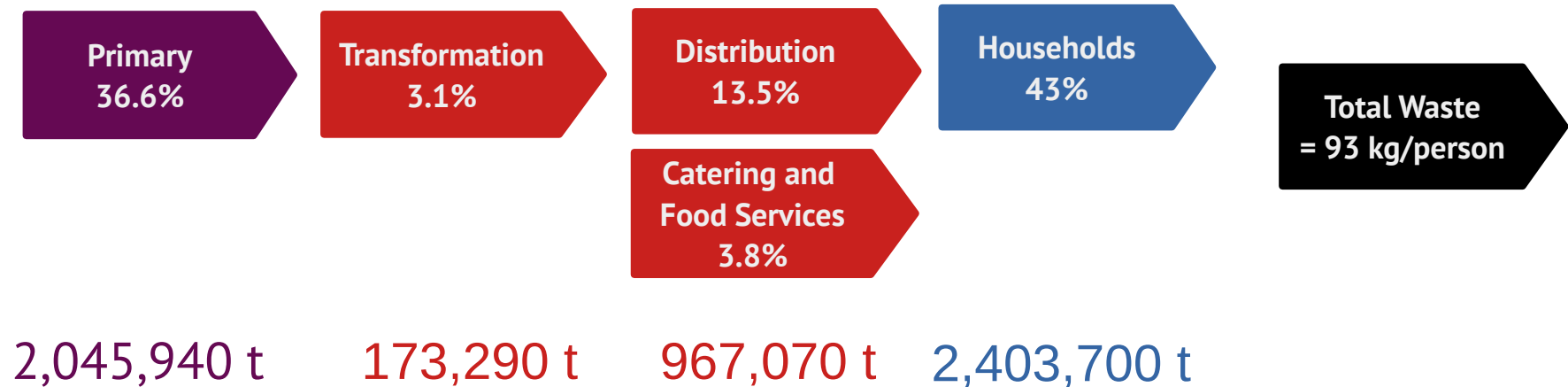
Materials get Wasted

Sector	%	Amount (Mt)
Construction	37%	925
Mining	25%	625
Manufacturing	10%	250
Households	9%	225
Others (including waste treatment)	19%	475
Total		2500



Materials get wasted (example)

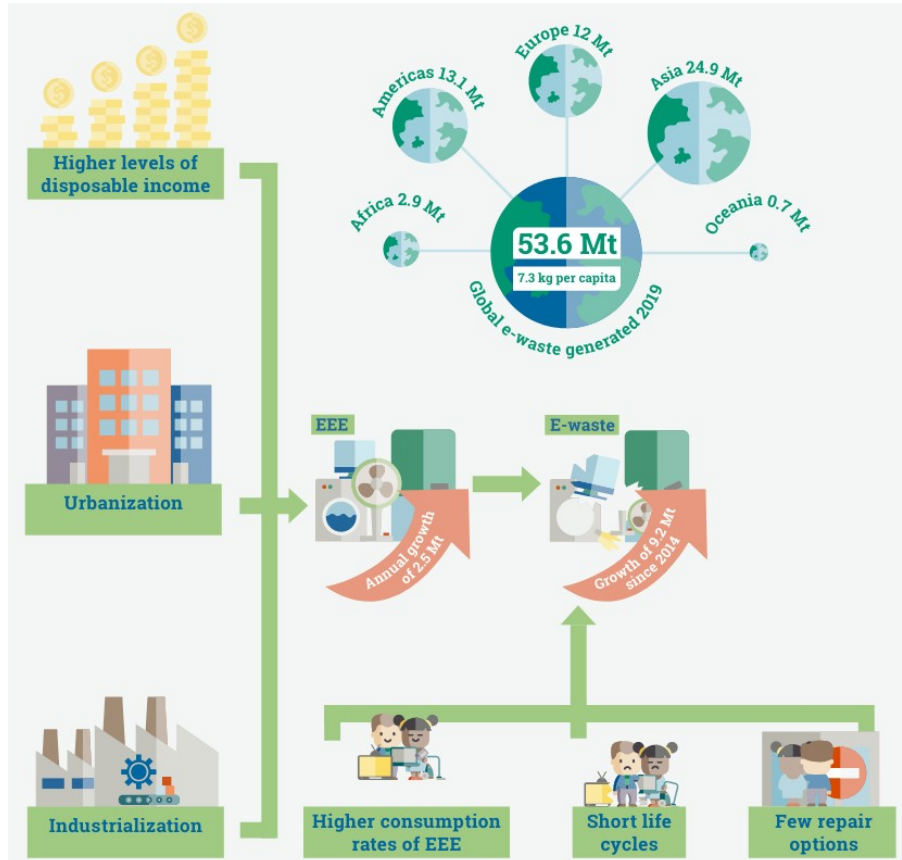
Surplus streams in Italy in the food sector:
5.590.000 tons/year (*)



(*) Source: LIFE-Food.Waste.StandUp Project (2018)

Recent data (from other sources, Waste Watchers) seems to suggest waste reduced nearly by half: 2Mt/year

Materials Accumulate



- **Think:** economic growth/urbanization in China and developing countries
- **Think:** impact of electronics on our quality of life (from CAT scan to cellphone)
- **Think:** life span of electronics products, repairability

Forti V., Baldé C.P., Kuehr R., Bel G. The Global E-waste Monitor 2020: Quantities, flows and the circular economy potential. United Nations University (UNU)/United Nations Institute for Training and Research (UNITAR) – co-hosted SCYCLE Programme, International Telecommunication Union (ITU) & International Solid Waste Association (ISWA), Bonn/Geneva/Rotterdam.

Questionnaire

<https://www.ict4g.net/adolfo/work/ewaste/e-footprint.html>

Materials Accumulate



Forti V., Baldé C.P., Kuehr R., Bel G. The Global E-waste Monitor 2020: Quantities, flows and the circular economy potential. United Nations University (UNU)/United Nations Institute for Training and Research (UNITAR) – co-hosted SCYCLE Programme, International Telecommunication Union (ITU) & International Solid Waste Association (ISWA), Bonn/Geneva/Rotterdam.

Materials ... get lost



0.05 kt

amount of mercury from unaccounted flows of e-waste



71 kt

amount of Brominated Flame Retardants (BFR) from unaccounted flows of e-waste



+ 98 Mt of CO₂ equivalents

potentially released from the inferior recycling of undocumented fridges and air-conditioners



Global E-waste Generated in 2019

53.6 Mt

7.3 kg per capita

82.6% of e-waste flows is not documented

17.4% documented: collected/properly recycled



\$10 billion USD

potential value that could be recovered



4 Mt

estimated amount of raw materials that could be available for recycling



-15 Mt of CO₂ equivalents

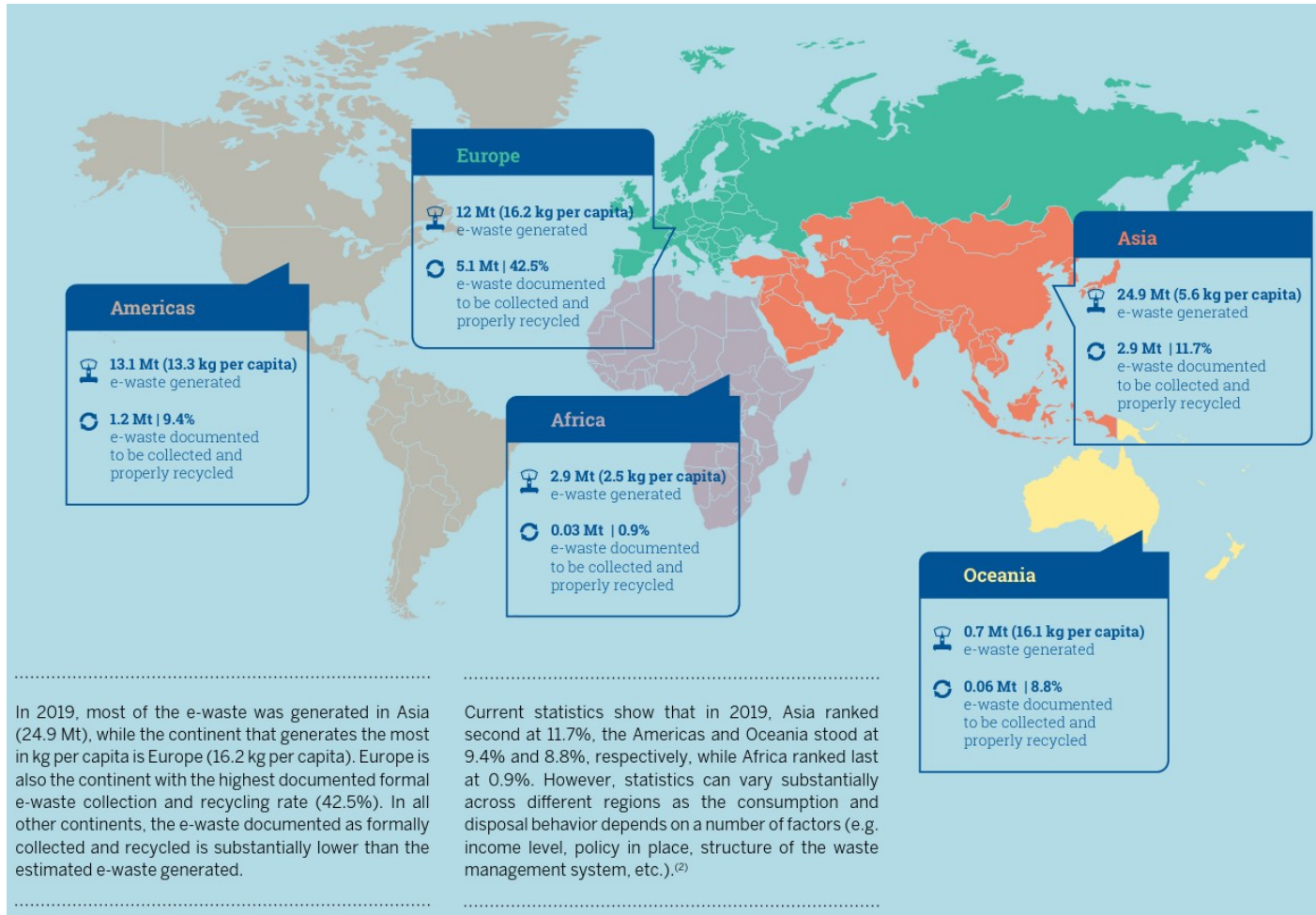
their reuse as secondary products has helped save up to 15 Mt of CO₂ equivalents emissions

aluminium

copper

iron

Materials gets... lost



Forti V., Baldé C.P., Kuehr R., Bel G. The Global E-waste Monitor 2020: Quantities, flows and the circular economy potential. United Nations University (UNU)/United Nations Institute for Training and Research (UNITAR) – co-hosted SCYCLE Programme, International Telecommunication Union (ITU) & International Solid Waste Association (ISWA), Bonn/Geneva/Rotterdam.

... and some arguments in favor ...

- A model as old as man is (but is it, really?)

<https://www.weforum.org/agenda/2020/05/circular-economies-ancient-history-recycling/>

<https://www.history.com/news/recycling-history-america>

- Throwing away might be better than recycling?

<https://abcnews.go.com/US/story?id=91824&page=1>

<https://www.npr.org/2020/09/11/897692090/how-big-oil-misled-the-public-into-believing-plastic-would-be-recycled?t=1603881660645>

- The theory of substitutions
(e.g., aluminum replacing copper)

Planned Obsolescence

- Policy of planning or designing a product with an artificially limited useful life
- Devised in the 1930:
 - Alfred Sloan Jr. (to push sales in the automotive sector)
 - Bernard London (to boost economy during the depression)
- Contrived durability (e.g., inferior materials)
- Prevention of repair
- Non-replaced batteries
- Perceived (design, fashion)
- Systemic obsolescence (plugs)
- Programmed (chips in ink-cartridges)
- Legal

https://en.wikipedia.org/wiki/Planned_obsolescence

A different perspective

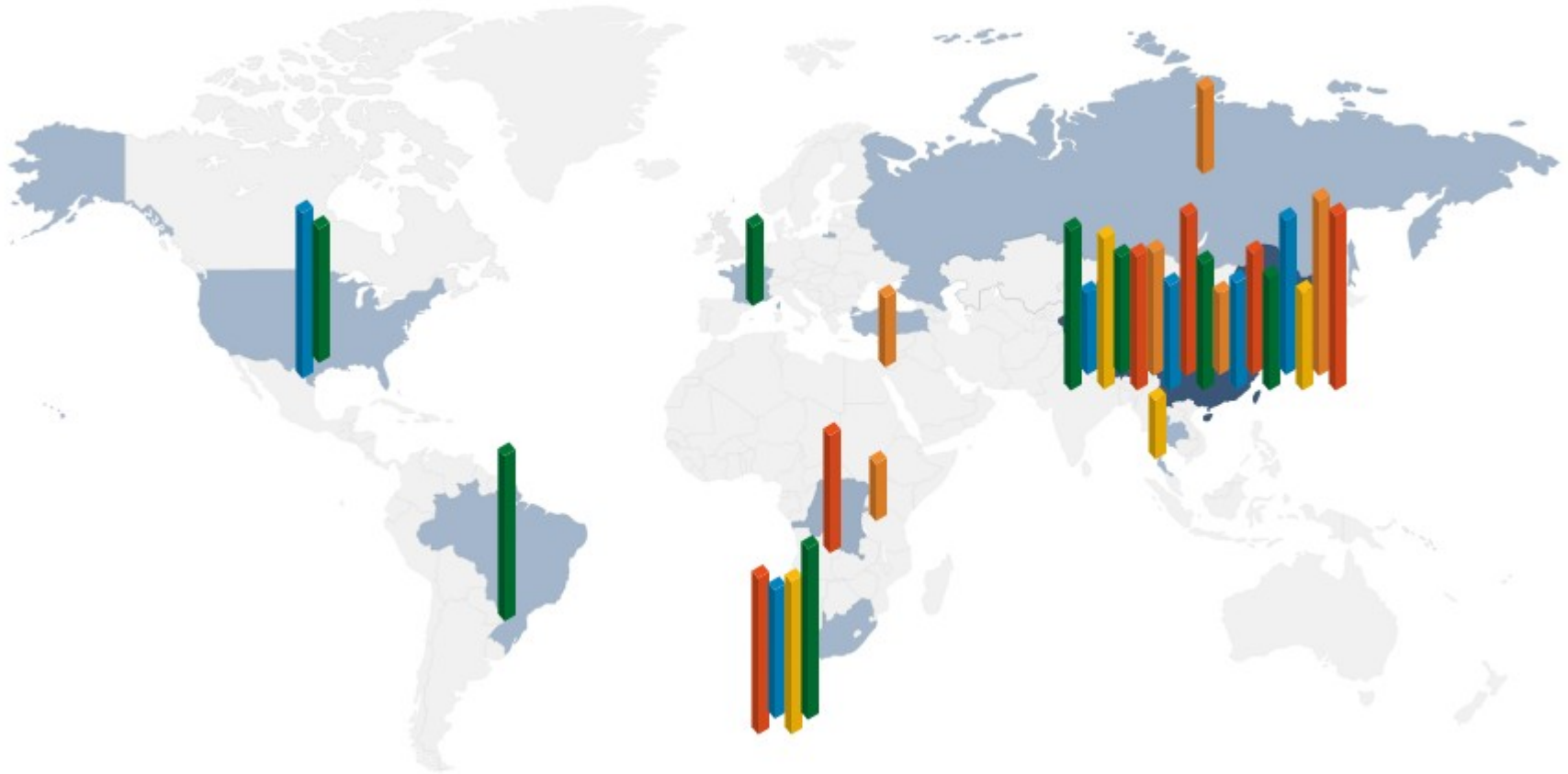
	Now	Future
Social Impact	?	?
Environmental Impact	?	?

A Quiz

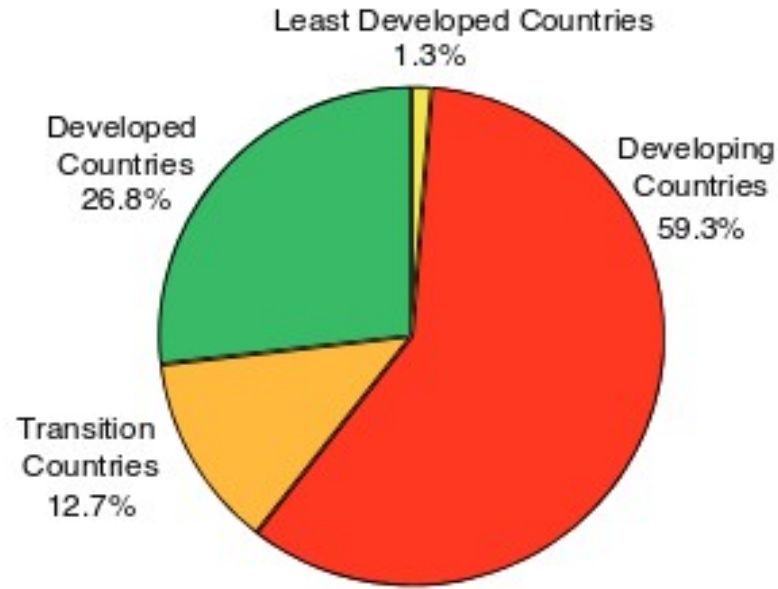
<https://www.ict4g.net/adolfo/work/ewaste/ewaste-quiz-reveal.html>

Raw Materials

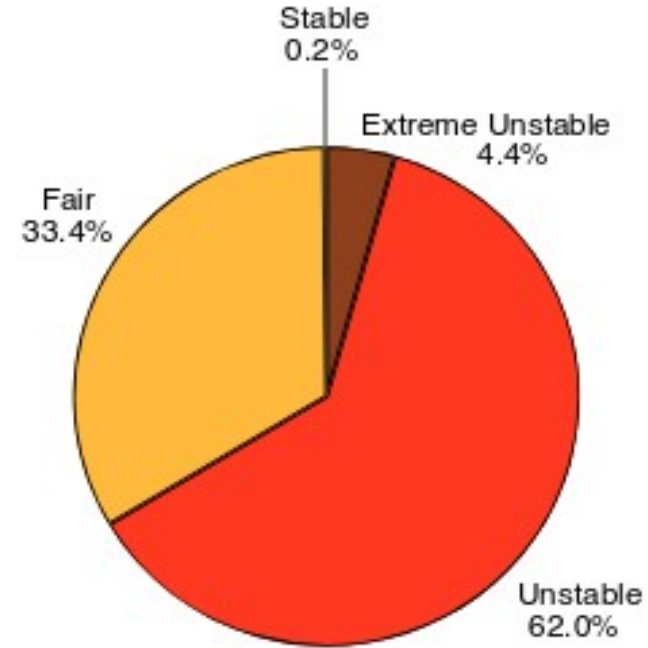
Where from



Where From



Developing countries share around 60 % of global production.



2/3 of global production is mined in politically unstable countries.

<http://www.wmc.org.pl/sites/default/files/WMD2018.pdf>

Mining main methods

- Open pit
- Underground
- Placer
- In situ



(See also: <https://nayturr.com/types-of-mining/>)

Main Impacts: Environmental

- Air pollution
 - Water pollution
 - Damage to land
 - Loss of bio-diversity
- Examples:
 - Acids and heavy metals used for extraction
 - Radioactive byproducts when extracting Rare Earths
 - Lithium extraction: brines to ore is between 38% and 62%
 - Gold extraction 1-5t/1g

Example: Gold Mining

- Impact of mining **1 ton** of gold:
 - 18,000 tons of CO₂e released
(car emits 4.6 t/year)
 - 260,000 tons of water
 - 200,000 GJ of energy
 - 1,270,000 tons of waste solids produced

<https://www.quora.com/How-much-water-is-needed-to-produce-a-ton-of-gold-in-mining>

(another computation of water needed for extracting gold)

<https://www.epa.gov/greenvehicles/greenhouse-gas-emissions-typical-passenger-vehicle>

(emission of cars)

Mining vs “Urban” mining

ELEMENTS OF A SMARTPHONE

ELEMENTS COLOUR KEY: ● ALKALI METAL ● ALKALINE EARTH METAL ● TRANSITION METAL ● GROUP 13 ● GROUP 14 ● GROUP 15 ● GROUP 16 ● HALOGEN ● LANTHANIDE

SCREEN

Indium tin oxide is a mixture of indium oxide and tin oxide, used in a transparent film in the screen that conducts electricity. This allows the screen to function as a touch screen.

The glass used on the majority of smartphones is an aluminosilicate glass, composed of a mix of alumina (Al_2O_3) and silica (SiO_2). This glass also contains potassium ions, which help to strengthen it.

A variety of Rare Earth Element compounds are used in small quantities to produce the colours in the smartphone's screen. Some compounds are also used to reduce UV light penetration into the phone.

BATTERY

The majority of phones use lithium ion batteries, which are composed of lithium cobalt oxide as a positive electrode and graphite (carbon) as the negative electrode. Some batteries use other metals, such as manganese, in place of cobalt. The battery's casing is made of aluminium.

ELECTRONICS

Copper is used for wiring in the phone, whilst copper, gold and silver are the major metals from which microelectrical components are fashioned. Tantalum is the major component of micro-capacitors.

Nickel is used in the microphone as well as for other electrical connections. Alloys including the elements praseodymium, gadolinium and neodymium are used in the magnets in the speaker and microphone. Neodymium, terbium and dysprosium are used in the vibration unit.

Pure silicon is used to manufacture the chip in the phone. It is oxidised to produce non-conducting regions, then other elements are added in order to allow the chip to conduct electricity.

Tin & lead are used to solder electronics in the phone. Newer lead-free solders use a mix of tin, copper and silver.

CASING

Magnesium compounds are alloyed to make some phone cases, whilst many are made of plastics. Plastics will also include flame retardant compounds, some of which contain bromine, whilst nickel can be included to reduce electromagnetic interference.

Raw Materials in iPhones (for 10.000 devices)

- Aluminum 1900kg
- Gold 0.97kg
- Silver 7.5kg
- Rare earth elements 11kg
- Tungsten 93kg
- Copper 710kg
- Palladium 0.10kg
- Tin 42kg
- Cobalt 770kg
- Tantalum 1.8kg

- Child labour



- Example:

- Mining in Burkina Faso
- https://youtu.be/zmkR_EyRf9A
- https://www.ict4g.net/adolfo/work/ewaste/links_and_videos.html

- Informal mining:
 - Run by individuals or small groups as a way to find subsistence
 - Legal and illegal
 - Manual labour
 - Little concern for safety
- Some estimations:
 - 10-25% of cobalt pipeline
 - 17-40% of production in Congo



- Conflict materials:
 - Raw materials extracted in war or unstable areas
 - It might finance guerrilla/terroristic groups
 - It might employ forced labour



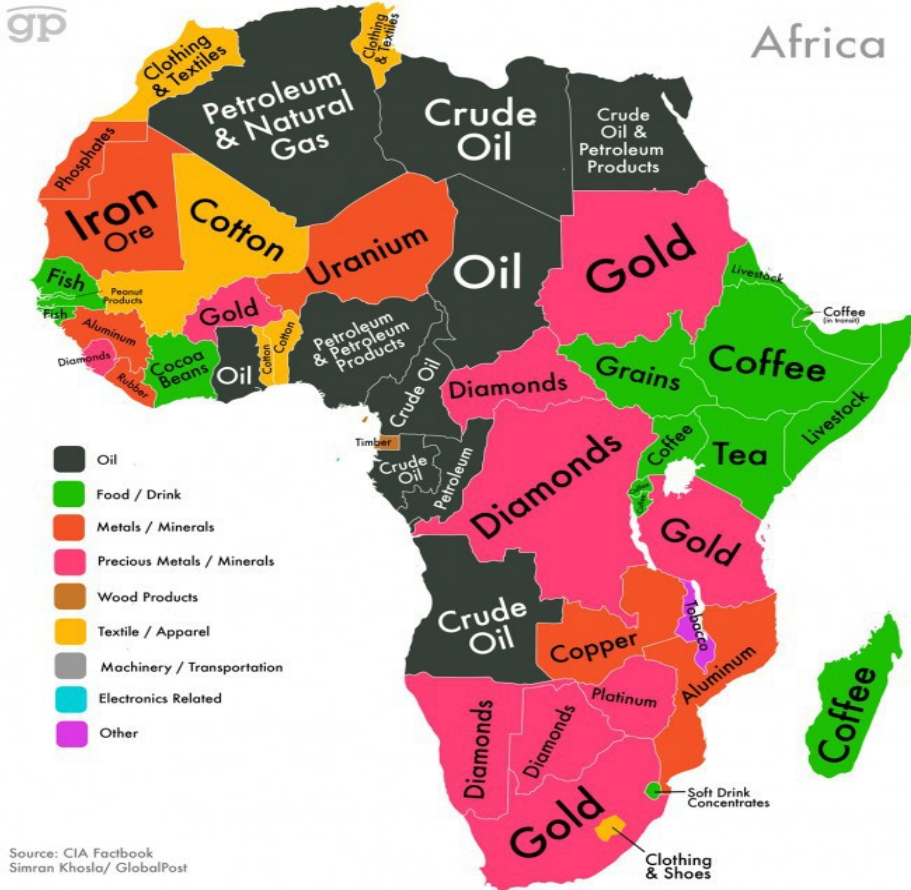
Social Impacts: Fair price

- Example: Cobalt (data from an article run on the NY Times):
 - Kolwezi, Congo (\$2-\$3 / day)
 - Musompo (\$881 / ton 16% cobalt rock)
 - Zambia, Tanzania
 - Zhejiang Huayou Cobalt, China (\$20,000 to \$26,000 per ton)
 - LG Chem
 - Tesla, Apple, ...



<https://www.google.it/maps/place/Kolwezi,+Repubblica+Democratica+del+Congo/@-0.8896887,23.9204147,3.59z/data=!4m5!3m4!1s0x1979e57971072e4f:0xa23ff3e3cd0d2277!8m2!3d-10.7275273!4d25.5088914>

Resource Curse



- The paradox of plenty:
 - Corruption
 - War/Instability
 - Reliance on few resources and consequent volatility (think oil, think also cane sugar in Cuba)

The other end of the spectrum



E-Waste disposal

- Many electronic devices shipped to third countries as second-hand devices or waste
- Legal and illegal dumping
- Many informal recycling operations
- Health and safety hazards for workers and the environment
- <https://youtu.be/s8pXUrXpj7I>

贵屿



Agbogbloshie

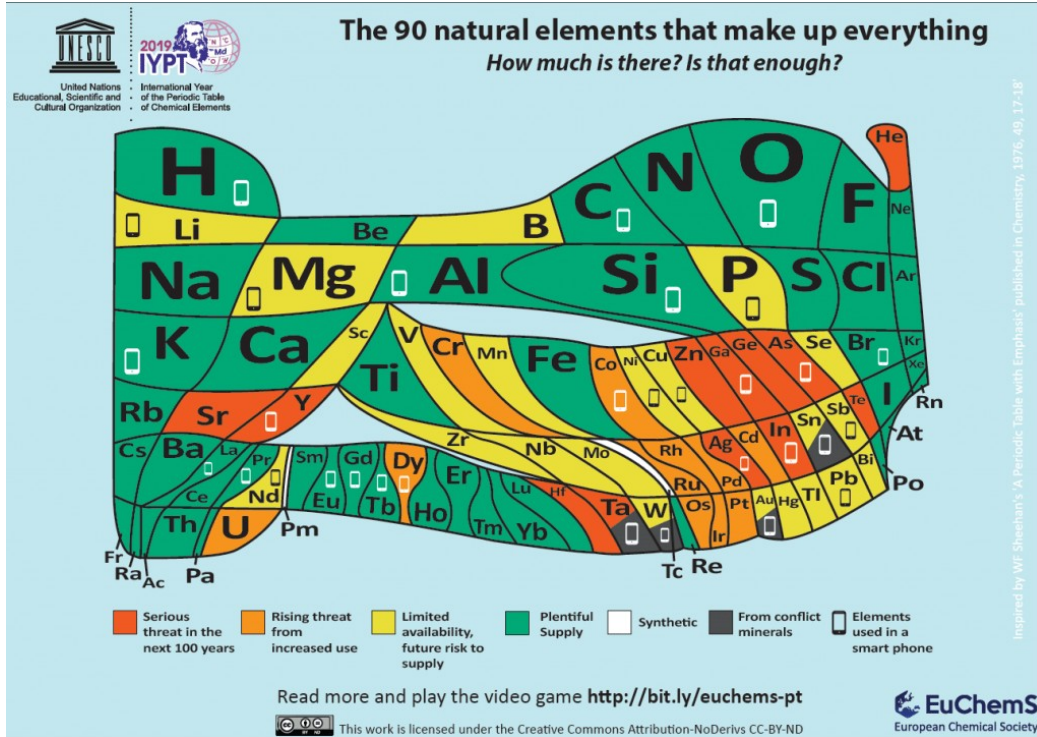
- 15% of e-waste dumped in Agbogbloshie comes from outside Ghana
- In 2009 Ghana imported 215,000 metric tons of “electric and electronic equipment”:
 - 30% new equipment
 - 70% used:
 - 20% needed repairs
 - 15% (22,575 tons) bound for the dump



Workers salvage metal from broken tools. (Jon Spaul/SciDev.Net)

<https://www.smithsonianmag.com/science-nature/burning-truth-behind-e-waste-dump-africa-180957597/>

Future: no alchemists here



- Raw materials are not “destroyed”, their extraction/reuse might become impractical
- Critical Raw Materials

Critical Raw Materials

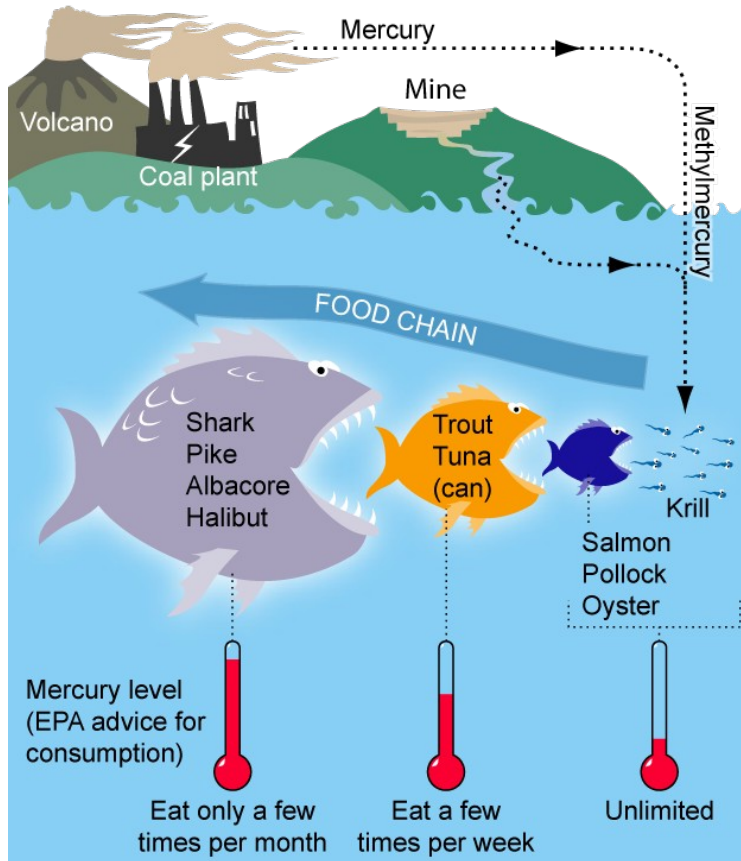
- Two dimensions:
 - Economic importance
 - Difficulties in procurement
- 2011 → 14
- 2014 → 20
- 2017 → 27
- 2020 → 30

https://ec.europa.eu/growth/sectors/raw-materials/specific-interest/critical_en

Thought Experiments

- **Think** about a world with no electronics. How would your day look like?
- **Think** about a world where one or more raw materials required for building electronic components come from just one country. How would this world look like?

Environment Impact and Climate Change

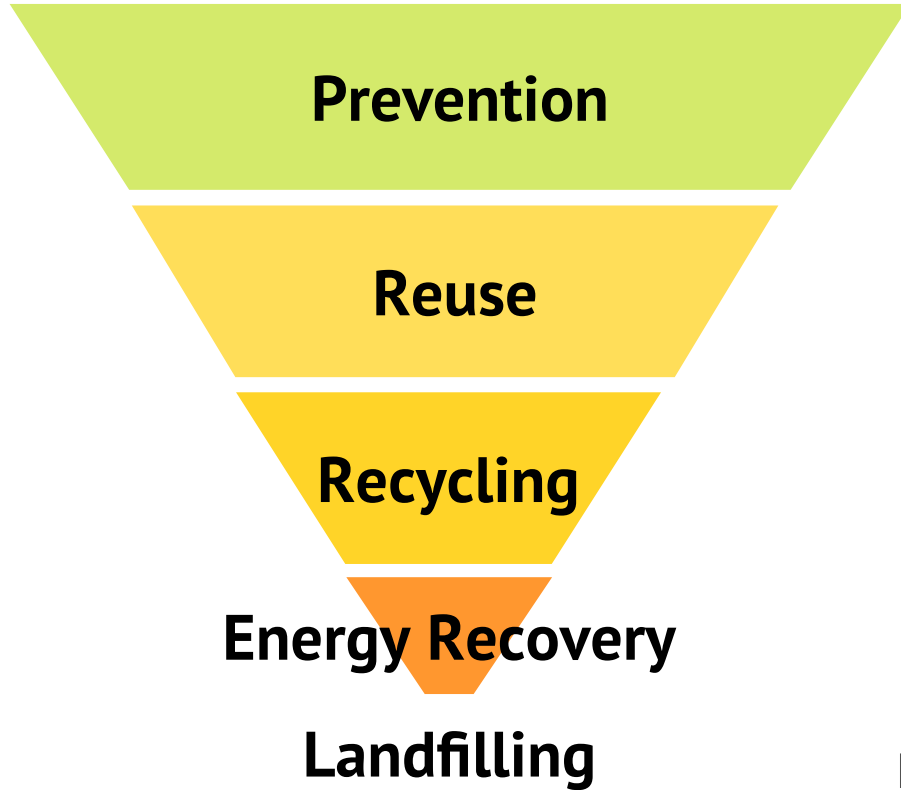


- Global warming:
 - Changes in climate (fertile, desert areas)
 - Dislocation of people
 - Changes to ecosystems and diversity
 - Stronger meteorological events

Is there a different model?



Smarter Use of Resources



Design products with longer lifespans
Reduce packaging

Design for repair/scavenging
Deposit schemes (pallets, packaging)

Aluminum, Paper
Glass

Electricity generation from waste

<https://www.europarl.europa.eu/thinktank/infographics/circulareconomy/public/index.html>

At the individual level

- Use products longer
- Choose according to environmental footprint
- Make alternative choices when buying (various services available)
- Sharing platforms

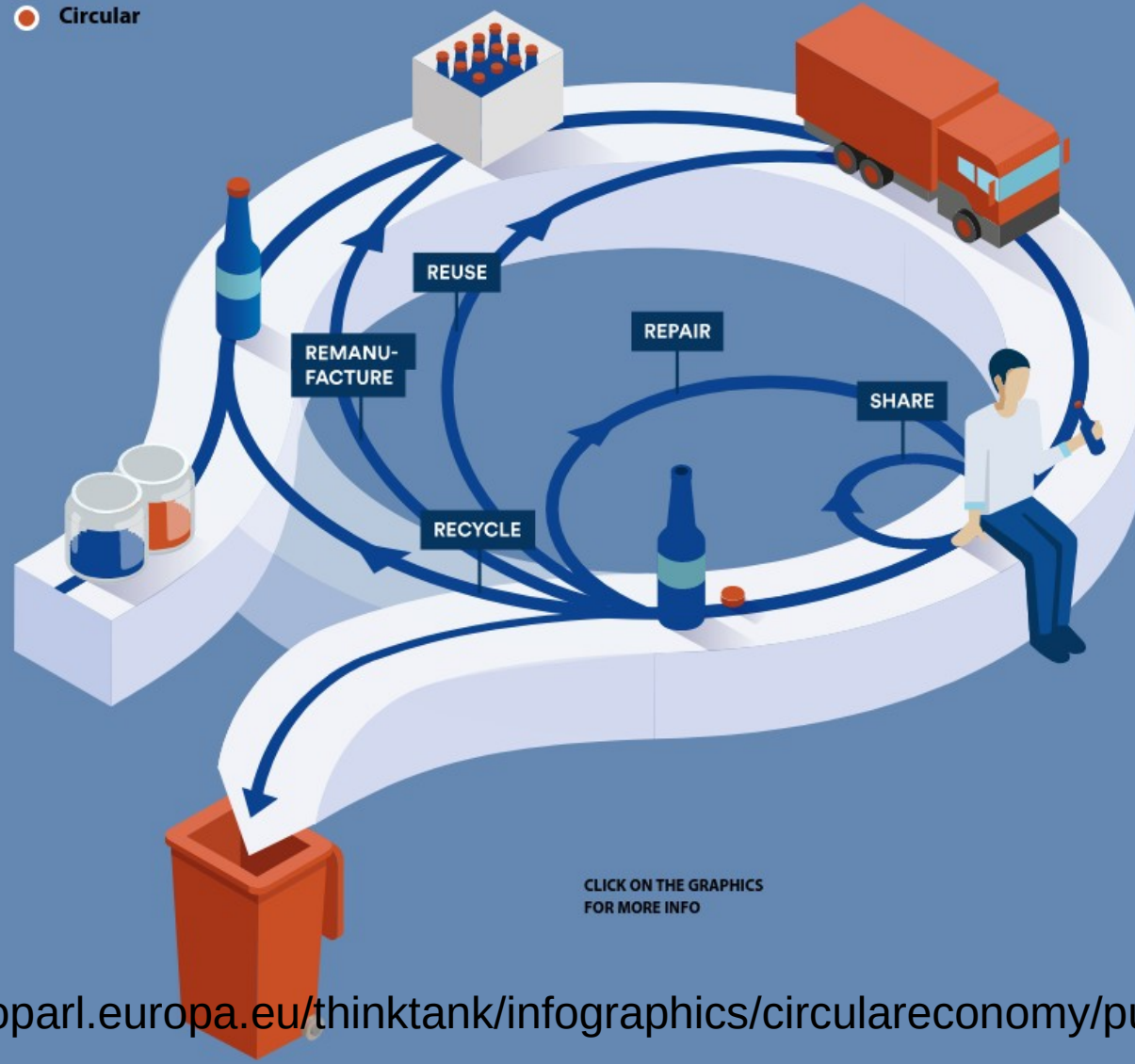
Reconditioned products: typically like new, with small defects (esthetics) or serviced and restored like new

Open-Box: returned by customers, with no original box

Used: second-hand

Surplus: unsold new products

- Linear
- Circular



<https://www.europarl.europa.eu/thinktank/infographics/circulareconomy/public/index.html>

Resources and License

- European Parliamentary Research Service
Circular Economy
<https://www.europarl.europa.eu/thinktank/infographics/circulareconomy/public/index.html>
- ITU - Global E-waste Monitor 2020
<https://www.itu.int/en/ITU-D/Environment/Pages/Spotlight/Global-Ewaste-Monitor-2020.aspx>
- Resources on e-Waste (various of which mentioned also in this presentation
<https://www.ict4g.net/adolfo/work/ewaste/>
- All original content of this presentation is licensed under CC BY 4.0. To view a copy of this license, visit <https://creativecommons.org/licenses/by/4.0>

Questions?

Adolfo Villafiorita

ICT4G - Fondazione Bruno Kessler
adolfo@ict4g.net

Michele Bof

ICT4G - Fondazione Bruno Kessler
micbof@fbk.eu



This activity has received funding from the European Institute of Innovation and Technology (EIT), a body of the European Union, under the Horizon 2020, the EU Framework Programme for Research and Innovation